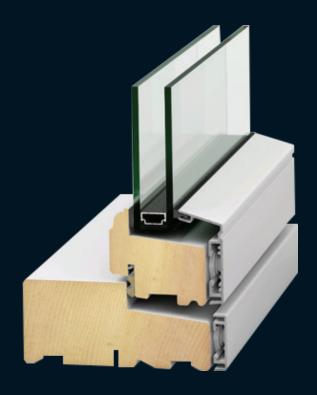




Telephone: 01536 271940 www.cwgchoices.com

# Alu-Clad

Windows and Doors



Timber & Aluminium Combined

The best of "Two Worlds"



### 'Choices' Alu-Clad Timber

### Aluminium Clad Timber Windows and Doors

A highly durable, low-maintenance, versatile solution for domestic and commercial applications.

Alu Clad timber windows and doors are manufactured from timber with an external aluminium cladding combining high levels of insulation and a low maintenance exterior finish.









## Exceptionally insulated windows and doors

With aluminium clad timber, the added layer of protection and finish allows windows and doors to withstand even the most severe conditions

CWG Choices offer a range of products including Flush Casement, Fully Reversible, Tilt and Turn and a selection of Alu-Clad doors; each designed to fit specific requirements.

All of our Alu-Clad products achieve outstanding thermal performance, with a number of triple-glazed products reaching U-values below 1W/m<sup>2</sup>k.

### Low maintenance

The external aluminium cladding minimises the amount of maintenance and maximises the choice of colours, making Alu-Clad Timber the ultimate hassle-free solution for a wide range of applications!

### Flush Casement / Fully Reversible Windows

Outward opening flush casement windows with clean, straight edged timber frames and external aluminium cladding for a low maintenance solution. As an outward opening casement window, the functionality also allows for fully reversible for easy maintenance and cleaning.

The internal timber is, as standard, square edged (Softline) however it is also available with a slightly moulded, decorative finish (Classic).

### **Specification**

- ✓ Engineered (laminated) timber profiles
- ✓ Pine timber with external aluminium cladding
- ✓ Factory applied paint
- ✓ Polyester Powder Coated (PPC) aluminium
- ✓ Casement and reversible hinges
- ✓ All multi-point locking
- ✓ Modern square profile Softline
- ✓ Traditional moulded profile Classic
- ✓ Factory fitted double or triple glazing
- ✓ Double glazed with overall U-value of approx 1.34W/m²K
- ✓ Triple glazed with overall U-value of approx 0.92W/m²K
- ✓ Externally beaded, drained and ventilated
- ✓ PAS24 option available











### 'Choices' Alu-Clad Tilt and Turn

High performance inward opening, tilt & turn windows with an external aluminium cladding which provides a strong, durable external surface requiring minimal maintenance. This reduces future costs and improves the life expectancy of the product.

### Specification

- ✓ Engineered (laminated) timber profiles
- ✓ Pine Only
- ✓ Factory applied paint
- ✓ Tilt & turn, tilt only or turn only all inward opening
- ✓ Circumferential fittings with tilt ventilation
- ✓ Factory fitted 24mm double glazing or 40mm triple glazing
- ✓ Internally beaded
- ✓ Overall U-value of (approx.) 1.2W/m²K double glazed or 0.9W/m2K triple glazed
- ✓ Shaped opening windows possible
- ✓ Durable external aluminium cladding
- ✓ Manufactured to PAS24 Option available



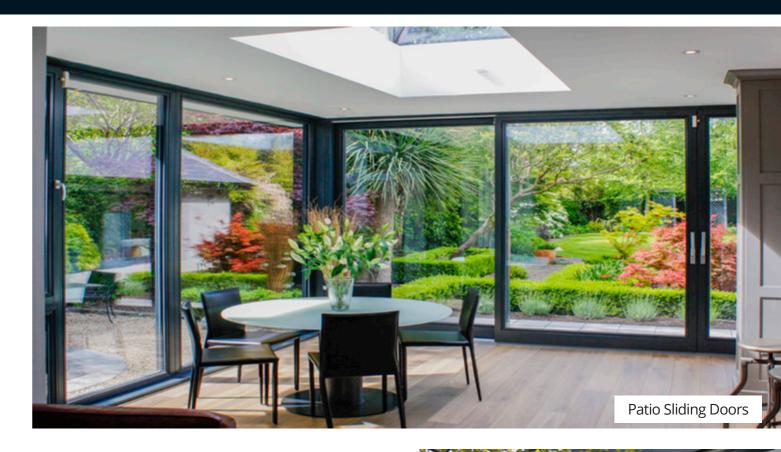












### **Alu-Clad Doors**

Our Alu-Clad Door range is a high performance system, with a wide range of optional features tailored to your needs, including Single, Double, Stable, Sliding and Bi-Folding Door types.

Strong and durable aluminium cladding on the exterior combined with the warmth and the beauty of wood on the interior, make our doors both striking and virtually maintenance free.

With such a vast range of different solutions, each offering their own unique design features, we can offer a tailored solution perfect for your project.







Choices Alu-Clad



### **Windows Overview**



FIXED FRAME WINDOWS



**SIDE HUNG WINDOWS** 



**SIDE GUIDED WINDOWS** 



**TOP GUIDED WINDOWS** 



**FULLY REVERSIBLE WINDOWS** 



**TILT & TURN WINDOWS** 

### **Doors Overview**



**EXTERIOR DOORS** 

Choose from a range of exterior doors that are available in many styles from classic or modern options.



**DOUBLE DOORS** 

Our double doors are available as inward or outward opening fully glazed doors with a multi point locking system as standard.



**BI-FOLDING DOORS** 

Combining outdoor and indoor living, bi-folding doors creating vast openings, integrating living spaces with the garden or patio in an instant.

Available up to 7meters wide.



### **SLIDING DOORS**

Sliding doors provide unbroken views of the garden with their wide leaves and panes of glass. Configurations can be made to have a single sliding door or two opposite (double) sliding doors.





### Standard RAL Colours - Internal and External

Pure White RAL 9010 Fir Green RAL 6009 Anthracite Grey RAL 7016

Light Grey RAL 7035 Mahogany Brown RAL 8016

Cream

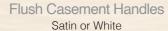
**RAL 9001** 

Traffic Grey B RAL 7043 Jet Black RAL 9005 Cobalt Blue RAL 5013 Ubrella Green NCS S810-G30Y Swedish Red NCS S4550-Y80R

Due to the printing process, colour variation may occur between printed visuals and the end product

### Window Hardware







Tilt and Turn Handles
Satin or White

### **Door Hardware**









Sliding Door Handles Satin or White

### STANDARD SPECIFICATIONS

### Configurations and Sizes

Products are available in numerous configurations which can be combined to provide the best solution.

Below are the recommended min and max sash sizes in mm for each configuration:-

### Side Hung (Butt hinged outward opening)

Min 378W x 468H Max 868W x 1668H

### Side Swing 90° (Outward opening windows)

Min 398W x 468H Max 1073W x 1668H

#### **Top Guided**

#### (Outward opening windows)

Min 408W x 318H Max 1788W x 1588H

### Top Hung Reversible (Outward opening windows)

Min 408W x 688H

Max 1568W x 1568H

#### **Fixed Window**

Min 218W x 218H Max 2468W x 2468H

#### **Fixed Sash**

Min 226W x 226H Max 2400W x 2400H

### Entrance Doors (Inward and outward opening)

Min 418W x 1248H Max 1123W x 2278H

#### **French Doors**

#### (Inward and outward opening)

Min 788W x 1768H Max 2178W x 2293H

#### **Sliding Patio Doors**

Min 1398W x 1378H Max 4198W x 2400H

#### Tilt & Turn

Min 397W x 478H Max 1560W x 2336H

#### Construction

All timber used in the manufacture of Alu-Clad is harvested from well managed forests. We are proud to only use softwood that is FSC Certified Timber.

Working with a natural material such as wood means taking our environmental responsibilities very seriously. We do this by conserving resources and selecting wood at the highest available quality. We then scan the wood to identify any imperfections by cutting out and finger jointing leaving you with a flawless finish.

Standard frame size is 125mm.

The timber corner joints are double tenoned; the integrated aluminium frame is mechanically connected and corner joints are mitred and crimped.

### Glazing - available double or triple glazed

#### 24mm (4/16/4) • 40mm (4/14/4/14/4)

The bottom rebate in all openings has a fully drained and vented system to allow water to drain and air to circulate. The "Low E", double glazed, sealed units are fixed into position with polyester powder coated aluminium cladding/ glazing bead system.

#### **Glazing Bars**

Glazing bars, transoms and mullions can be added into the frame to form different glazed or sash configurations. Combined with a variety of Add-On Bars, you can create various designs within the glazing areas. 25/42/60mm Plant-On-Bars, 60mm Solid Bars.

#### *Ironmongery*

We use a range of ironmongery obtained from the best manufacturers, making sure that they comply with all the latest standards.

All hinges and espagnolette system are manufactured from high grade materials that provide high mechanical performance

#### Restrictors

Reversible windows have a restrictor built into the hinge, (child safety restriction at 100mm) and have a fully reversible restriction for cleaning (no brake option). All other configurations have restrictors as an option.

#### **Factory Finish**

'Choices' windows and doors are supplied fully finished using water based paints and stains and are preserved with an environmentally friendly biodegradable protection treatment against rot and mould.

The external aluminium cladding has a polyester powder coating (minimum 60 micron thickness) in standard RAL colours. Standard gloss in 30%, with optional 77% gloss available upon request.

#### **Ventilators**

Ventilators are available on request.





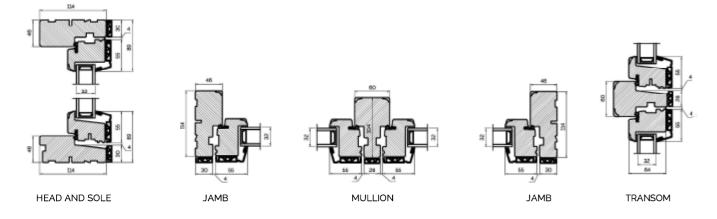






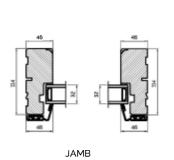
### **Alu-Clad Window - Sectional Details**

#### **OUTWARD SIDE HUNG WINDOW**

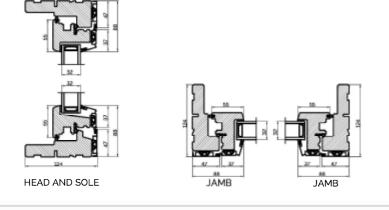


#### **FIXED FRAME WINDOW**

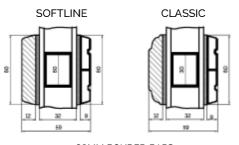




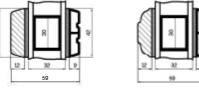
**TILT & TURN WINDOW** 



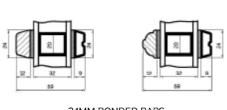
**BONDED BARS** 



60MM BONDED BARS

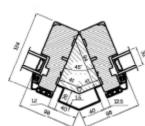


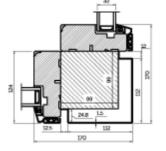
42MM BONDED BARS

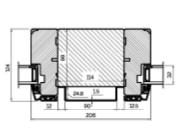


24MM BONDED BARS

### **CORNER POSTS**



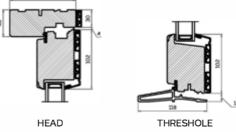




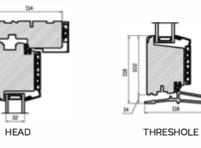


### **Alu-Clad Doors - Sectional Details**

#### **DOUBLE DOOR OPEN OUT**



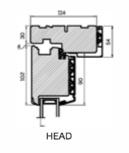
**DOUBLE DOOR OPEN IN** 



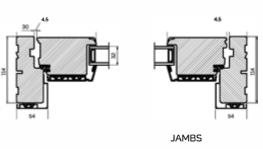
JAMBS

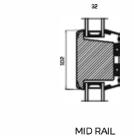
**JAMBS** 

#### SINGLE DOOR OPEN IN

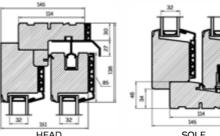


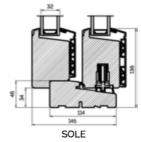


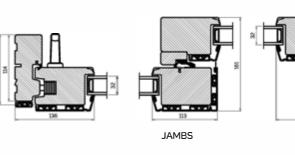




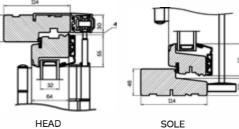
**SLIDING DOOR** 

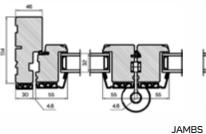


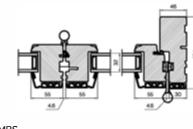




## **BI-FOLDING DOOR**







Alu-Clad Choices



## Alu-Clad

Windows and Doors





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See more online visit www.cwgchoices.com/aluclad