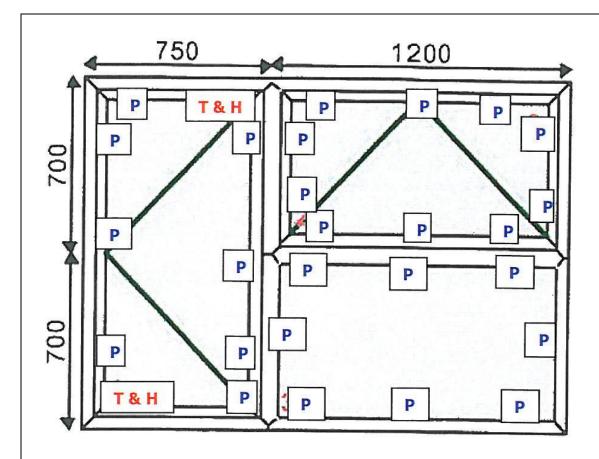


Technical Update 80013

Installation requirements for Pas24/ SBD High Security Windows

Date of Issue 09/02/09



- T & H = Standard toe and heel unit in sash to ensure correct opperation
- P = Additional packers at all points of locking or adjacent to hardware.
- Frame must be firmly fixed to substrate as per GGF Guide lines i.e. fixing no more than 600mm apart and a min from corner of 150mm