



CWG Choices Ltd.

Telephone: 01536 271940
www.cwgchoices.com

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The *Choices* brand

Alu-Clad Timber



High Performance Windows and Doors

Alu-Clad Tilt and Turn

Inward-opening, with strong, durable external aluminium cladding, 'Choices' Alu-Clad Tilt and Turn Windows have an outstanding life expectancy and low maintenance costs, resulting in long term added value.

'Choices' Alu-Clad Tilt and Turns boast a wide range of optional extras to enhance their performance.



Alu-Clad Flush Casement / Fully Reversible

'Choices' outward-opening Alu-Clad Flush Casement Windows have the versatility of fully-reversible, side and top swing windows for easy maintenance and cleaning.

This range is characterised by its clean, straight-edged timber frames and external aluminium cladding.



Alu-Clad Doors

'Choices' Alu-Clad Door range is a high-performance system, with a wide range of optional features tailored to your needs.

Including:

- ✓ Entrance Doors
- ✓ French Doors
- ✓ Sliding Doors
- ✓ Bi-Folding Doors

Standard RAL Colours - Internal/External (All RALs available)

Pure White RAL 9010	Oyster White RAL 1013	Fir Green RAL 6009	Anthracite Grey RAL 7016	Pebble Grey RAL 7032	Light Grey RAL 7035
Silk Grey RAL 7044	Mahogany Brown RAL 8016	Cream RAL 9001	Jet Black RAL 9005	Traffic Grey B RAL 7043	

Stains (Internal Only)

Natura Stain	White Stain
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Due to the printing process, colour variation may occur between printed visuals and the end product

Window and Door Hardware



Alu-Clad Flush Casement /
Tilt and Turn Handles
Satin or White

Enhanced Security
Tilt and Turn Handles
White, Chrome, Olive, Satin, Gold



Alu-Clad Door Handles
Satin or White



Alu-Clad Sliding Door Handles
Satin or White

Alu-Clad Timber

High Performance Windows and Doors

STANDARD SPECIFICATIONS

Configurations and Sizes

Available in numerous configurations which can be combined to provide the best solution for the design of the building. Below are the recommended minimum and maximum sash sizes in mm for each configuration:-

Side Hung (Butt hinged outward opening)

Min 328W x 378H
Max 868W x 1668H

Side Swing 90° (Outward opening windows)

Min 398W x 468H
Max 868W x 1668H

Top Guided (Outward opening windows)

Min 408W x 328H
Max 1568W x 1568H

Top Hung Reversible (Outward opening windows)

Min 408W x 798 H
Max 1568W x 1568H

Fixed Window

Min 218W x 218H
Max 2468W x 2468H

Fixed Sash

Min 328W x 518H
Max 2468W x 2468H

Entrance Doors (Inward and outward opening)

Min 408W x 1268H
Max 1118W x 2293H

French Doors

(Inward and outward opening)

Min 788W x 1768H
Max 2178W x 2293H

Sliding Patio Doors

Min 1398W x 1378H
Max 4198W x 2400H

Construction

All timber used in the manufacture of Alu-Clad is harvested from well managed forests. We are proud to only use softwood that is FSC Certified Timber.

Working with a natural material such as wood means taking our environmental responsibilities very seriously. We do this by conserving resources and selecting wood at the highest available quality. We then scan the wood to identify any imperfections by cutting out and finger jointing leaving you with a flawless finish. Standard frame size is 125mm.

The timber corner joints are double tenoned; the integrated aluminium frame is mechanically connected and corner joints are mitred and crimped.

Glazing - available double or triple glazed

24mm (4/16/4) • 40mm (4/14/4/14/4)

The bottom rebate in all openings has a fully drained and vented system to allow water to drain and air to circulate. The "Low E", double glazed, sealed units are fixed into position with polyester powder coated aluminium cladding / glazing bead system.

Glazing Bars

Glazing bars, transoms and mullions can be added into the frame to form different glazed or sash configurations. Combined with a variety of Add-On Bars, you can create various designs within the glazing areas. 25/42/60mm Plant-On-Bars, 60mm Solid Bars.

Ironmongery

We use a range of ironmongery obtained from the best manufacturers, making sure that they comply with all the latest standards.

All hinges and espagnolette system are manufactured from high grade materials that provide high mechanical performance.

Restrictors

Reversible windows have a restrictor built into the hinge, (child safety restriction at 100mm) and have a fully reversible restriction for cleaning (no brake option). All other configurations have restrictors as an option.

Factory Finish

'Choices' windows and doors are supplied fully finished using water based paints and stains and are preserved with an environmentally friendly biodegradable protection treatment against rot and mould.

The external aluminium cladding has a polyester powder coating (minimum 60 micron thickness) in standard RAL colours. Standard gloss in 30%, with optional 77% gloss available upon request.

Ventilators

Ventilators are available on request.



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Pywell Road, Willowbrook East Ind Estate, Corby, Northants NN17 5XJ